












# QUICK START GUIDE







## Step 1: Select Wrapping Mode

 Wrap Up Only Solid LED: No slip sheet Blinking LED: Slip sheet used (press <b>I</b> after placement to continue)	 Wrap Up and Down ( <b>Most Common</b> ) Solid LED: No slip sheet Blinking LED: Slip sheet used (press <b>I</b> after placement to continue)
 Manual Mode Use <b>△</b> or <b>▽</b> to raise/lower carriage <b>I</b> to start / <b>O</b> to stop	

## Step 2: Set Wrapping Parameters

Function	What It Does	How to Adjust
 Select Button	Selects parameter to adjust. Also used to enter recipe mode.	Press until desired parameter is selected. Hold for 5 seconds to enter recipe mode.
 Turntable Speed	Controls how fast the pallet spins during wrapping.	Press <b>△</b> or <b>▽</b> to adjust (0–10) Typical setting: 4-8
 Carriage Speed Up	Controls film carriage speed going up.	Press <b>△</b> or <b>▽</b> to adjust (0–10) Typical setting: 4-8
 Carriage Speed Down	Controls film carriage speed going down.	Press <b>△</b> or <b>▽</b> to adjust (0–10) Typical setting: 4-8
 Film Tension (solid LED)	How tight the film is pulled around the load.	Press <b>△</b> or <b>▽</b> to adjust (0–99) Typical setting: 20–80
 Auto Film Cutoff (blinking LED)	Turns On/Off automatic film cutoff at end of cycle	Press <b>△</b> or <b>▽</b> to adjust (0, 1) Film Cutoff On: 1 Film Cutoff Off: 0
 Solid LED. Top of load overlap delay (seconds)	Controls how long carriage will move up after sensor eye sees top of load. Increase for more film overlap on top of load.	Press <b>△</b> or <b>▽</b> to adjust. Typical setting: .5 – 1.5
 Slow Blink. Height of load to be wrapped	Height of load in meters. If set to “0”, height will be detected automatically using sensor eye (most common).	Press <b>△</b> or <b>▽</b> to adjust. <b>Typical Setting: 0.</b> <b>Enables automatic height detection.</b>
 Fast Blink. Top Cover Placement (seconds)	Sets time carriage will descend to make room for top cover. Mode <b>↑↑</b> or <b>↓↓</b> must be selected with LED Blinking.	Press <b>△</b> or <b>▽</b> to adjust. Typical setting: 1 – 2 Must press <b>I</b> to finish cycle.
 Bottom Reinforcing wraps	Sets number of wraps at bottom of load.	Press <b>△</b> or <b>▽</b> to adjust (0-10) Typical setting: 2
 Top Reinforcing Wraps	Sets number wraps at top of load.	Press <b>△</b> or <b>▽</b> to adjust (0-10) Typical setting: 2

## Additional Button Functions

	Start Cycle
	Stop Cycle
	Home. Return Carriage to Home. Press if blinking.
	Emergency Stop.
	Power Indicator. Power OFF if blinking. If blinking, press to turn power ON (light will blink quickly then turn off).
	Power Disconnect Switch. “O”: Power OFF. “I”: Power ON.

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NOTE: Typical settings are shown as suggested starting values only. Wrapping parameters must be adjusted based on load to be wrapped and containment force requirements.