
















QUICK START GUIDE







Step 1: Select Wrapping Mode & Load Type

 <div>Wrap Up Only Solid LED: No top cover used Blinking LED: Top cover used (press I after placement to continue)</div>	 <div>Select type of load to be wrapped LED off: rectangular standard-sized load to be wrapped Solid LED: circular load to be wrapped Blinking LED: large size load to be wrapped</div>
 <div>Wrap Up and Down (Most Common) Solid LED: No top cover used Blinking LED: Top cover being used (press I after placement to finish)</div>	

Step 2: Set Wrapping Parameters

Function	What It Does	How to Adjust
 <div>Select Button.</div>	Selects parameter to adjust. Also used to enter recipe mode.	Press until desired parameter is selected. Hold for 5 seconds to enter recipe mode.
 <div>BeeWrap+ Speed</div>	Controls how fast BeeWrap+ moves around load.	Press Δ or ∇ to adjust (0-10) Typical setting: 5
 <div>Size of the load in meters</div>	Solid LED ON combined with solid LED ON of  Flashing LED: Enter height of load in meters. If set to "0", height will be detected automatically using sensor eye (most common).	Press Δ or ∇ to adjust. Typical setting: 0. Enables automatic height detection
 <div>Carriage speed up and down</div>	Solid LED ON: Controls film carriage speed going up. Flashing LED: Controls film carriage speed going down.	Press Δ or ∇ to adjust (0-10). Typical setting: 5
 <div>Film Tension (solid LED)</div>	How tight the film is pulled around the load.	Press Δ or ∇ to adjust (0-99) Typical setting: 20-80
 <div>Auto Film Cutoff (blinking LED)</div>	Turns On/Off automatic film cutoff at end of cycle	Press Δ or ∇ to adjust (0, 1) Film Cutoff On: 1 Film Cutoff Off: 0
 <div>Photocell detection delay</div>	Solid LED: Controls how long carriage will move up after sensor eye sees top of load. Increase for more film overlap on top of load. Blinking LED: Top Cover Placement (seconds). Sets time carriage will descend to make room for top cover. Mode  or  must be selected with LED Blinking.	Press Δ or ∇ to adjust. Typical setting: .5 - 1.5 Press Δ or ∇ to adjust. Typical setting: 1 - 2 Must press I to finish cycle.
 <div>Bottom Reinforcing wraps</div>	Sets number of wraps at bottom of load.	Press Δ or ∇ to adjust (0-10) Typical setting: 2
 <div>Top Reinforcing Wraps</div>	Sets number wraps at top of load.	Press Δ or ∇ to adjust (0-10) Typical setting: 2

Additional Button Functions

 <div>Start cycle</div>
 <div>Stop cycle</div>
 <div>Home. Return carriage to Home. Press if blinking</div>
 <div>Emergency Stop</div>
 <div>Power Indicator. Power OFF if blinking. If blinking, press to turn power ON (light will blink quickly then turn off.)</div>
 <div>Key selector switch. ○ : Power OFF. I : Power ON. Turn to START and hold for 1 second to turn power ON</div>



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NOTE: Typical settings are shown as suggested starting values only. Wrapping parameters must be adjusted based on load to be wrapped and containment force requirements.